Original Paper

Constructing a Vocational Mathematics Teaching Model Aligned

with Industry Needs

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Abstract

With the increasing integration of vocational education and industry, the content and methodology of vocational mathematics courses require systematic restructuring. Based on the context of industry-education integration, this paper analyzes the current issues in vocational mathematics teaching and proposes a reform pathway oriented toward job competencies and rooted in real-world application scenarios. The study advocates for enterprise participation in curriculum design, task-driven instruction, and the cultivation of data analysis capabilities to achieve a seamless connection between mathematical knowledge and vocational skills. Empirical research indicates that this teaching model effectively enhances students' learning motivation, practical abilities, and job adaptability, providing a valuable reference for the development of vocational mathematics curricula.

Keywords

Vocational mathematics, industry-education integration, curriculum reform, vocational competencies, application-oriented teaching

1. Introduction

1.1 Background: The Growing Demand for Mathematical Literacy in Vocational Contexts

In the context of accelerating industrial transformation and technological advancement, the demand for mathematically literate vocational graduates has significantly increased. Whether in manufacturing, logistics, finance, or digital services, the ability to analyze data, perform quantitative reasoning, and apply basic mathematical models has become a critical foundation for workplace competence. Vocational mathematics, once perceived as peripheral or supportive, is now considered central to developing essential problem-solving skills. Moreover, national education reform policies, particularly those promoting industry-education integration, have emphasized the alignment of curriculum design with real-world technical requirements. As such, mathematics education in vocational institutions must shift from a purely theoretical discipline to one that fosters applied capabilities aligned with job standards.

1.2 Problems in Traditional Vocational Mathematics Education

Despite its rising importance, traditional vocational mathematics education continues to face several structural and pedagogical issues. First, many curricula remain abstract and disconnected from industry scenarios, focusing heavily on procedural calculations rather than conceptual application. Students often struggle to see the relevance of mathematical knowledge to their future careers, leading to low motivation and disengagement. Second, teaching methods tend to rely on rote instruction, standardized exercises, and assessment mechanisms that measure memorization rather than real-world problem-solving ability. Furthermore, there is often a lack of collaboration between educators and industry professionals in shaping the content and delivery of courses. These issues result in a mismatch between students' acquired skills and employers' expectations, limiting the effectiveness of vocational education in fostering workforce readiness.

1.3 Research Objectives: Bridging Mathematical Knowledge with Workplace Competencies

This study aims to construct a vocational mathematics teaching model that directly responds to the practical demands of industry by embedding workplace competencies into curriculum design and instructional practice. The research focuses on three primary objectives:

(1) to identify the core mathematical skills required across typical vocational job roles;

(2) to design a teaching framework that integrates task-driven learning, enterprise collaboration, and digital tool usage; and

(3) to develop an assessment model that evaluates not only mathematical knowledge but also its application in real-world problem contexts. Through a competency-mapping approach and model-based reform, this paper seeks to provide a scalable, industry-aligned solution for improving the relevance, engagement, and effectiveness of mathematics education in vocational colleges.

2. Theoretical Foundations and Literature Review

2.1 Industry-Education Integration: Policy Background and Strategic Significance

The concept of industry-education integration has gained substantial policy support in recent years as a strategic response to the widening gap between academic training and labor market requirements. In China, policies such as the National Vocational Education Reform Implementation Plan (2019) and the 14th Five-Year Plan for Vocational Education Development advocate for deep collaboration between vocational institutions and industries. These policies emphasize enterprise participation in curriculum design, internship provision, and talent evaluation. Internationally, frameworks like Germany's dual system and Australia's Work-Integrated Learning (WIL) model offer valuable precedents for

embedding industry needs into educational processes. In this policy context, aligning mathematics education with workplace realities is not merely desirable but imperative for fostering employable, technically competent graduates.

2.2 Vocational Mathematics in the Era of Digital Transformation

Digital transformation across industries has redefined the role of mathematics in vocational skillsets. Tasks once limited to manual calculations are now embedded in data platforms, requiring fluency in interpreting statistical dashboards, modeling efficiency metrics, and working with algorithms. Vocational mathematics must thus evolve to integrate digital literacy, including the use of tools such as Excel, Python, or simulation software. Studies by Zhang et al. (2021) and OECD reports (2020) highlight that students with strong foundational math and data skills are more adaptable in technologically dynamic sectors such as smart manufacturing, e-commerce logistics, and financial technology. Therefore, vocational mathematics reform must account for not only content modernization but also delivery formats that simulate digital work environments.

2.3 Competency-Based Education (CBE) and Its Implications for Curriculum Design

Competency-Based Education (CBE) shifts the instructional focus from knowledge transmission to demonstrable skill acquisition. In the vocational context, CBE emphasizes clearly defined learning outcomes aligned with specific job tasks and occupational standards. According to Sturgis & Patrick (2010), CBE fosters flexibility, personalization, and relevance—key characteristics lacking in traditional mathematics instruction. Applying CBE principles to vocational math involves identifying industry-required mathematical competencies (e.g., interpreting data trends, estimating quantities, modeling systems) and designing curriculum modules that develop those competencies through practice-based tasks. This outcome-oriented design ensures that students are not only learning abstract concepts but also applying them meaningfully in job-related scenarios.

2.4 Bloom's Taxonomy and OBE (Outcome-Based Education) as Evaluation Foundations

Bloom's Taxonomy provides a hierarchical framework for classifying learning objectives according to cognitive complexity—from remembering and understanding to evaluating and creating. When combined with Outcome-Based Education (OBE), which emphasizes end-result learning achievements over content delivery processes, a robust foundation for assessment design is formed. In vocational mathematics, Bloom's levels can guide the development of tiered learning activities: for example, students first grasp mathematical rules (understand), then apply them to solve work-related problems (apply), and ultimately design models or reports based on data (create). OBE ensures that assessments are tied directly to workplace competencies, reinforcing the role of mathematics as a tool for real-world problem-solving rather than an isolated academic subject.

2.5 Critical Review of Related Reform Models in China and Internationally

Several reform models have sought to address the disconnect between mathematics education and vocational practice. In China, initiatives such as the "1+X certificate system" promote modularized training linked to specific industry certificates, encouraging integration of theoretical learning with

hands-on application. Pilot programs in Guangdong and Zhejiang provinces have shown promising results when enterprise engineers co-develop math-related modules (Li & Chen, 2022). Internationally, Finland's vocational institutions have experimented with cross-disciplinary math teaching embedded in project-based learning (PBL), while Canada's Essential Skills Framework includes numeracy as a core transferable skill across trades. Despite these advancements, challenges persist in scalability, teacher training, and the standardization of math competency evaluation, underscoring the need for localized, adaptive models like the one proposed in this study.

3. Industry Demand and Mathematical Competency Mapping

3.1 Analysis of Typical Job Roles Across Vocational Domains

Vocational graduates are increasingly employed in sectors where job performance hinges on the ability to apply mathematical reasoning in context-specific tasks. In engineering and manufacturing roles, workers must interpret blueprints, measure tolerances, and optimize production processes using quantitative data. In logistics and supply chain management, roles such as warehouse coordinators and inventory planners require precise calculations related to scheduling, distances, and cost estimates. In financial operations and administrative support, professionals must perform accurate data entry, analyze financial trends, and interpret graphical reports. These diverse roles underscore the fact that mathematical literacy is no longer confined to a narrow domain of computation but spans across planning, analysis, and digital tool interaction. Therefore, identifying job-specific mathematical competencies is the first step toward aligning educational objectives with industry expectations.

3.2 Mathematical Abilities Required in Core Technical Processes

The technical processes associated with vocational roles often embed mathematical elements that may not be explicitly labeled as "math tasks" but are essential to workplace functioning. For example, calculating error tolerances in equipment calibration relies on an understanding of geometry and units of measurement. Budget estimation involves proportional reasoning and cost modeling. Reading control logic in automated systems requires knowledge of Boolean operations. However, current vocational mathematics curricula rarely make these applications explicit, resulting in fragmented learning experiences. Bridging this gap requires a systematic approach to competency identification that classifies essential mathematical skills in direct correlation with vocational tasks.

3.3 Construction of a Competency-Mapping Framework

To provide a coherent link between industry demands and educational content, a competency-mapping framework was developed. This framework maps industry-required competencies to corresponding mathematical abilities and instructional strategies. Drawing from job descriptions, occupational skill standards, and interviews with enterprise mentors, key competencies were identified and paired with the mathematical knowledge needed to support them.

Industry Core Competency	Associated Mathematical Competency	Representative Vocational Context	Course Integration Strategy
Process optimization and control	Linear equations, functions, optimization techniques	Production line efficiency, workflow design	Introducelinearprogramminginmanufacturingcasestudies
Data-driven decision-making	Descriptivestatistics,probability,datavisualization	Quality control, sales forecasting	Conduct data analysis using Excel or Python
Budgeting and cost estimation	Percentages, unit rates, ratio analysis	Project costing, materials procurement	Developpricingscenarios based on realengineering projects
Measurement and tolerance interpretation	Geometry, measurement systems, error margins	Technical drawing interpretation, equipment calibration	Practicereadingandapplyingtolerancesfromindustryblueprints
Report writing and technical presentation	Logical reasoning, graph interpretation, mathematical argumentation	Shift reports, process audits, production summaries	Assign math-infused technical reporting and chart preparation
Digitalsysteminteraction(e.g.,PLC logic)	Boolean algebra, basic discrete math	Automationsystems,logic-basedsafetycircuits	Teach truth tables andbinarylogicapplications

Table 1. Competency Mapping between Industry Needs and Vocational Mathematics Objectives

This table illustrates how core competencies—such as process optimization, data interpretation, cost analysis, and technical reporting—are underpinned by specific mathematical concepts and practices. It also outlines corresponding instructional strategies for embedding these competencies into vocational math curricula through case-based, scenario-driven, and digitally supported learning activities.

3.4 Implications for Curriculum Realignment and Learning Objective Redesign

The competency mapping framework presents significant implications for curriculum reform in vocational mathematics. First, it suggests that curriculum modules should be designed not by topics (e.g., algebra, geometry) but by function (e.g., measurement in engineering, logic in automation). This shift from content-based to context-based structuring enhances relevance and application. Second, learning objectives must go beyond procedural fluency and focus on the integration of mathematical

reasoning within real-world scenarios. For instance, rather than "solve linear equations," an objective could be reframed as "apply linear models to optimize production scheduling." This reconceptualization aligns with Outcome-Based Education (OBE) principles and supports the development of authentic performance-based assessments. Ultimately, curriculum realignment rooted in industry competency frameworks not only improves instructional clarity but also enhances graduates' readiness to engage in complex, data-driven tasks in the workplace.

4. Design of the Industry-Oriented Teaching Model

4.1 Design Principles: Application-Oriented, Scenario-Based, and Competency-Driven

The reformed teaching model for vocational mathematics is grounded in three core principles that reflect the needs of modern industry and the learning characteristics of vocational students. First, application-oriented teaching ensures that mathematical concepts are introduced in the context of their use, prioritizing real-world relevance over abstract theory. Second, a scenario-based approach anchors instruction in realistic workplace situations, enhancing students' ability to transfer classroom learning to job tasks. Third, the model is competency-driven, meaning that each instructional unit is linked to an explicit set of workplace skills derived from occupational standards. These principles collectively support a pedagogy that prioritizes employability, engagement, and sustained learning outcomes.

4.2 Structural Components of the Teaching Model

To operationalize these principles, the teaching model is composed of six interrelated components. These include task-driven learning, alignment with occupational competencies, a dual-instructor system, integration of digital tools, a progressive learning structure, and embedded assessment mechanisms. Each component addresses a specific gap in traditional vocational math instruction and contributes to a holistic educational experience that reflects the complexities of real industry environments.

Model	Dasign Dringinla	Implementation Strategy	Expected Learning	
Component	Design Principle	Implementation Strategy	Outcome	
Task-Driven Learning	Contextualize math in	Use real industry cases	Ability to apply math to	
	authentic workplace	(e.g., cost estimation,	solve job-related	
	tasks	logistics planning)	problems	
Competency Alignment	Link learning	Derive course goals from	Strengthened alignment	
	objectives to	job analysis reports (e.g.,	between curriculum and	
	occupational standards	DACUM)	job requirements	
Deal Lasteration	Combine academic	Invite enterprise engineers	Exposure to applied	
Dual Instructor	rigor with industry	or technicians to co-teach	thinking and up-to-date	
Structure	relevance	modules	technical practices	

Table 2. Framework of the Industry-Oriented Vocational Math Teaching Model

Digital	Foster math-data-tool	Introduce Excel, Python, and data dashboards in	e . e	
Integration	synergy	and data dashboards in	quantitative workplace	
8	- j 8j	problem sets	problems	
Multi-Stage	Support progressive	Design modules in three	Scaffolded mathematical	
Learning	development from	levels: foundational,	competence across the	
Progression	basic to applied math	application, integration	learning cycle	
Embedded Assessment Mechanisms	Measure performance in authentic and formative contexts	Portfolio assessment, peer review, workplace simulation reports	Holistic understanding and demonstration of workplace math	
			competency	

This Table outlines how each component functions within the overall model—detailing the underlying pedagogical rationale, implementation strategy, and expected learning outcomes. For example, the dual-instructor system not only connects students with real technical experience but also enriches the content with current industrial practices. Likewise, task-driven modules guide students through progressively complex problems, mirroring real workplace demands and strengthening cognitive depth. *4.3 Integration Strategies for Real-World Tasks and Enterprise Collaboration*

A central mechanism of the model is the use of real-world tasks, co-designed and sometimes co-delivered with enterprise partners. These tasks can include project-based assignments such as cost budgeting for a workshop, production scheduling using linear models, or interpreting statistical control charts in a manufacturing setting. Enterprise involvement ensures that tasks reflect genuine industrial processes and tools. Collaboration can take multiple forms: guest lectures, co-teaching modules, providing datasets, or co-assessing student deliverables. By embedding enterprise perspectives directly into the teaching process, students gain exposure to industry standards and expectations, which reinforces the credibility and practicality of their mathematical learning.

4.4 Digital Tools and Data Literacy in Vocational Math Instruction

In today's data-intensive workplaces, mathematical literacy must go hand-in-hand with digital fluency. The model, therefore, incorporates basic tools such as Microsoft Excel and introduces foundational programming (e.g., Python) for statistical analysis and modeling. Instruction is designed to simulate digital workflows—for instance, using spreadsheets to calculate cost indices, generate graphical trends, or simulate inventory scenarios. This integration supports students in acquiring data literacy, defined as the ability to collect, process, interpret, and communicate numerical information effectively. It also lays the foundation for advanced digital competencies such as using cloud-based dashboards or integrating IoT (Internet of Things) data in smart manufacturing contexts.

5. Evaluation System for Competency Development

5.1 Need for a Multi-Dimensional Assessment Framework in Vocational Contexts

Traditional assessment in vocational mathematics has often focused on written tests emphasizing procedural fluency—such as solving equations or performing basic calculations. However, this narrow focus fails to capture the complex, applied, and integrated nature of mathematical competencies required in real-world jobs. In vocational contexts, evaluation must reflect not only what learners know, but how well they can use that knowledge to perform practical tasks, solve problems, and communicate quantitative insights effectively. Therefore, a multi-dimensional assessment framework is essential—one that measures technical accuracy, contextual understanding, reasoning ability, communication skills, and digital tool proficiency in parallel.

5.2 Alignment of Assessment Dimensions with Industry Roles and Learning Outcomes

To ensure that evaluations are industry-relevant, assessment criteria must directly align with competencies demanded in typical vocational roles. For instance, while a logistics coordinator may require strong skills in data interpretation and spreadsheet modeling, a technician in manufacturing may rely more heavily on measurement accuracy and error analysis. As such, learning outcomes in mathematics courses should be mapped to the real tasks and responsibilities of those roles, and evaluation instruments should be constructed to test students' ability to transfer mathematical knowledge into these contexts.

To structure this alignment, a comprehensive evaluation matrix was developed, integrating Bloom's taxonomy with typical workplace applications and corresponding assessment methods.

Competency Domain	Cognitive Level (Bloom's Taxonomy)	Expected Mathematical Performance	Assessment Method	Workplace Application Scenario
Quantitative Problem-Solving	Apply / Analyze	Solve multi-step contextual problems using appropriate models	Task-based problem sets; industry case simulations	Production optimization; resource allocation
Data Interpretation Logical	Understand / Evaluate Analyze /	Read,describe,andcritiquenumericaldata intables and graphsJustify	Spreadsheet-based analysis; open-response reflection tasks Peer-reviewed	Quality control reports; KPI trend analysis Fault diagnosis;

 Table 3. Multi-Dimensional Competency Evaluation Framework for Vocational Mathematics

Reasoning	Evaluate	and validate	reasoning tasks;	equipment
		procedures	logic-based quizzes	troubleshooting
		logically		
Mathematical Communication	Create / Evaluate	Present reasoning clearly using mathematical language and visuals	Technical reporting; oral presentations with quantitative evidence	Team briefings; project handovers
Digital Fluency in Math Tasks	Apply / Create	Use Excel or Python to automate and visualize quantitative tasks	Portfoliotasksinvolvingdigitaltools;instructorrubrics	Budget modeling; inventory management; predictive analytics

This table articulates five key competency domains—quantitative problem-solving, data interpretation, logical reasoning, mathematical communication, and digital fluency—and defines their corresponding cognitive levels, performance expectations, evaluation tools, and workplace relevance. Such a matrix not only guides teachers in assessing students holistically but also reinforces the connection between mathematics and job readiness.

5.3 Tools and Methods for Evaluating Mathematical Performance in Practice

Effective assessment of vocational mathematics must go beyond paper-based exams. Authentic assessment tools such as real-world task simulations, digital portfolios, project reports, and peer evaluations are better suited to capturing the applied nature of mathematical skills. For example, a student may be asked to complete a project that involves analyzing warehouse data using Excel, interpreting graphical trends, and preparing a report for a simulated logistics supervisor. Similarly, logic tasks embedded in technical process diagnostics can be assessed through collaborative problem-solving exercises and scenario-based tests. Rubrics should be designed to evaluate not just correctness, but also clarity of reasoning, relevance of solution strategies, and effective communication.

Instructors can also incorporate formative tools like learning journals, reflection prompts, and performance checklists to support student growth throughout the learning process, rather than only at the end.

5.4 Implementation Recommendations for Formative and Summative Evaluation

For the multi-dimensional framework to be effective, institutions must adopt a balanced assessment strategy combining formative and summative components. Formative assessments—such as ongoing feedback on task performance or instructor-facilitated peer discussions—help students refine their thinking and build confidence in applying mathematical tools. These should be embedded regularly across modules to ensure continuous monitoring and guidance.

Summative assessments, in contrast, should be performance-based and reflect workplace scenarios. Capstone projects, math-embedded technical reports, and final practical exams that mirror industry standards can serve as strong summative tools. Importantly, both types of assessments must be criterion-referenced, using clearly defined rubrics linked to competency outcomes rather than norm-referenced rankings.

Finally, collaboration with enterprise mentors or dual instructors in the evaluation process can further enhance objectivity, relevance, and student motivation, ensuring that assessments not only certify academic achievement but also validate occupational readiness.

6. Case Study and Implementation Reflections

6.1 Pilot Application of the Model in Selected Vocational Programs

To evaluate the practical viability of the proposed teaching model, a pilot implementation was conducted in two vocational programs: manufacturing technology and logistics management. These programs were chosen due to their high demand for applied mathematical skills, including cost estimation, process optimization, data interpretation, and digital tool usage. Over the course of a semester, restructured curriculum modules were introduced that integrated task-driven assignments, workplace simulations, and co-teaching by enterprise professionals. For instance, in the manufacturing program, students applied linear equations to optimize production output and simulate downtime cost scenarios. In the logistics program, students used Excel to model inventory flows and interpret demand fluctuation patterns. The pilot provided valuable insight into the adaptability of the model across disciplines and its impact on student engagement and performance.

6.2 Stakeholder Engagement: Instructors, Students, and Enterprise Mentors

Effective implementation of the model required active collaboration among three primary stakeholder groups: instructors, students, and enterprise mentors. Instructors participated in targeted professional development sessions to learn how to design scenario-based tasks and use evaluation rubrics aligned with competencies. Many appreciated the opportunity to recontextualize abstract mathematical content into vocationally meaningful activities. Students responded positively to the increased relevance of math in their career fields, often citing improved confidence and clearer purpose for learning. Enterprise mentors contributed by co-developing teaching materials, evaluating student outputs, and sharing case examples from their own operations. Their involvement not only brought authenticity to classroom instruction but also bridged the credibility gap between academic and workplace expectations.

6.3 Analysis of Student Learning Outputs and Project Deliverables

Student outputs during the pilot phase were analyzed to assess the extent to which they demonstrated targeted competencies. Project deliverables were evaluated using the multi-dimensional rubric developed in Chapter 5. In the manufacturing cohort, over 80% of students accurately applied quantitative methods in production-related tasks, while 75% demonstrated competency in mathematical

communication through structured technical reports. In the logistics cohort, a majority successfully used spreadsheets to visualize trends and optimize delivery schedules. Qualitative reflections revealed improved problem-solving approaches and a stronger connection between classroom learning and internship tasks. These outcomes support the effectiveness of the teaching model in fostering authentic mathematical understanding and practical applicability.

6.4 Reflection on Challenges: Institutional Inertia, Teacher Readiness, and Resource Constraints

Despite the positive outcomes, several challenges emerged during implementation. Institutional inertia—manifested in rigid scheduling systems, outdated textbook content, and performance evaluation based primarily on test scores—limited flexibility in curriculum redesign. Teacher readiness varied significantly; while some instructors embraced the new model, others found it difficult to shift from traditional lecture-based teaching to facilitation of real-world tasks. Additionally, resource constraints such as insufficient access to digital tools or lack of training in software applications like Excel and Python posed barriers to integrating digital math tasks effectively. These challenges highlight the importance of sustained institutional commitment, structured professional development, and investment in teaching resources to scale the model across programs and campuses.

7. Conclusion and Future Directions

7.1 Summary of Findings: Effectiveness and Innovation of the Model

This study has proposed and validated a competency-based, industry-oriented teaching model for vocational mathematics. By integrating real-world scenarios, enterprise collaboration, and digital tool application into curriculum design, the model successfully bridges the gap between abstract mathematical instruction and concrete workplace demands. Empirical findings from pilot implementations in manufacturing and logistics programs confirm the model's effectiveness in improving student engagement, contextual problem-solving abilities, and alignment with job-specific skills. The multi-dimensional evaluation framework further supports a more holistic and authentic assessment of learners' readiness for the workforce, reflecting an innovative departure from traditional, test-driven evaluation.

7.2 Contributions to Vocational Education Theory and Curriculum Practice

The model contributes to vocational education theory by operationalizing the principles of industry-education integration, Outcome-Based Education (OBE), and Competency-Based Education (CBE) within a structured and replicable framework. Pedagogically, it repositions mathematics as an applied, purpose-driven subject essential to occupational functioning rather than as a barrier to graduation. Practically, it provides a modular, adaptable blueprint for educators to redesign existing mathematics curricula around industry needs and real-life use cases. The framework promotes interdisciplinary thinking, encourages student autonomy, and redefines the role of instructors as facilitators of authentic learning rather than transmitters of formulas.

7.3 Suggestions for Broader Promotion and Policy Embedding

For broader promotion, institutional leaders and education policymakers must recognize vocational mathematics not as a general education requirement but as a core enabler of professional competence. It is recommended that local and national authorities incorporate the proposed model into curriculum standards, teaching qualification frameworks, and funding criteria for innovation in vocational training. Incentivizing collaboration between colleges and enterprises through policy mechanisms such as joint curriculum development grants, mentor incentives, and internship-linked assessment credits can further enhance model scalability. Teacher training programs should also embed scenario-based instructional design and digital math pedagogy as key competencies.

7.4 Future Research Agenda: AI-Assisted Math Learning, Adaptive Teaching, Cross-Discipline Math Integration

While the proposed model has shown promise, future research should explore its augmentation through emerging technologies. AI-assisted math learning, such as intelligent tutoring systems or automated feedback platforms, offers potential to personalize instruction and support differentiated learning in diverse classrooms. Adaptive teaching systems that respond to real-time learner data can further refine the effectiveness of scenario-based learning. Additionally, cross-disciplinary math integration-embedding mathematics within vocational subjects like engineering, finance, or construction-may reveal new opportunities for contextualization and relevance. Longitudinal studies examining the model's impact on employment outcomes, workplace performance, and lifelong learning capacity are also essential for establishing its long-term educational value.

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